

### **O POWER RATING**

| Engine Speed | Type of       | Engine Power |     |
|--------------|---------------|--------------|-----|
| rpm          | Operation     | kW           | Ps  |
| 1500         | Prime Power   | 565          | 755 |
|              | Standby Power | 610          | 830 |

-. The engine performance is as per GB/T2820.

-. Ratings are based on GB/T1147.1.

---Prime power is available for an unlimited number of hours per year in a variable load application. The permissible average power output over 24 hours of operation shall not exceed 80% of the prime power rating.

---Standby power is available in the event of a utility power outage or under test conditions for up to 200 hours of operation per year. The permissible average power output over 24 hours of operation shall not exceed 80% of the standby power rating.

#### **©** SPECIFICATIONS ◎ FUEL CONSUMPTION ○ Engine Model SC27G830D2 • Power lit/hr 42.2 ○ Engine Type V-type,4 strokes, water-cooled 25% Turbo charged 50% 74.1 air-to-air intercooled 75% 106.7 • Combustion type Direct injection 100% 141.0 ○ Cylinder Type Wet liner 110% 152.7 • Number of cylinders 12 ○ Bore × stroke 135(5.32) ×155(6.1) mm(in.) ○ Displacement 26.6(1623) lit.(in3) • Compression ratio 16:1 ○ Firing order 1-12-5-8-3-10-6-7-2-11-4-9 **◎** FUEL SYSTEM ○ Injection timing 13.5 BTDC Yijie in-line "P" type ○ Injection pump • Governor • Dry weight Approx. 2080kg (4585 lb) Electric type • Dimension 1930×1686×1872mm ○ Feed pump Mechanical type $(L \times W \times H)$ (76×66.4×75.8 in.) Injection nozzle Multi hole type • Rotation Counter clockwise viewed from Opening pressure 240kg/cm2 (3414 psi) Flywheel • Fuel filter Full flow, cartridge type SAE NO.0 • Used fuel Diesel fuel oil ○ Fly wheel housing ○ Fly wheel SAE NO.18

#### **MECHANISM**

| ○ Type                 | Over head valve                  |
|------------------------|----------------------------------|
| • Number of valve      | Intake 1, exhaust 1 per cylinder |
| • Valve lashes at cold | Intake 0.325mm (0.0128 in.)      |
|                        | Exhaust 0.375mm (0.0148 in.)     |

# ○ VALVE TIMING

|                 | Opening      | Close        |
|-----------------|--------------|--------------|
| ○ Intake valve  | 20 deg. BTDC | 48 deg. ABDC |
| ○ Exhaust valve | 48 deg. BBDC | 20 deg. ATDC |

# $\bigcirc$ COOLING SYSTEM

| Ò | Cooling method |
|---|----------------|
| Ò | Water capacity |

Fresh water forced circulation 48 liters (12.7 gal.)

# ○ LUBRICATION SYSTEM

| ○ Lub. Method                        | Fully forced pressure feed type   |
|--------------------------------------|-----------------------------------|
| Oil pump                             | Gear type driven by crankshaft    |
| • Oil filter                         | Full flow, cartridge type         |
| • Oil pan capacity                   | High level 65 liters (17.16 gal.) |
|                                      | Low level 55 liters (14.52 gal.)  |
| <ul> <li>Angularity limit</li> </ul> | Front down 25 deg.                |
|                                      | Front up 35 deg.                  |
|                                      | Side to side 35 deg.              |
| ○ Lub. Oil                           | Refer to Operation Manual         |

#### **© ENGINEERING DATA**

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| Heat rejection to coolant  | 55.8 kcal/sec  |
|----------------------------|----------------|
| fieur rejection to coolunt | 55.0 Reul/ Bee |

740 liters/min @1,500 rpm 55.8 kcal/sec @1,500 rpm

| (engine only)         |                                 | • Heat rejection to CAC     | 34.9 kcal/sec @1,500 rpm   |
|-----------------------|---------------------------------|-----------------------------|----------------------------|
| • Pressure system     | Max. 0.5 kg/cm2 ( 7.11 psi)     | • Engine waste heat         | 17.4 kcal/sec @1,500 rpm   |
| • Water pump          | Centrifugal type driven by belt | • Air flow                  | 39 m3/min @1,500 rpm       |
| • Water pump Capacity | 740 liters ( 195.36 gal.)/min   | • Exhaust gas flow          | 99.5 m3/min @1,500 rpm     |
|                       | at 1,500 rpm (engine)           | • Exhaust gas temp.         | 600 °C @1,500 rpm          |
| • Thermostat          | Wax-pellet type                 | • Max. permissible          |                            |
|                       | Opening temp. 77 °C             | restrictions                |                            |
|                       | Full open temp. 90 °C           | Intake system               | 3 kPa initial              |
| • Cooling fan         | Blower type, iron               |                             | 6 kPa final                |
|                       | 1220 mm diameter, 6 blades      | Exhaust system              | 6 kPa max.                 |
| • Cooling air flow    | 17.50 m <sup>3</sup> /s         | • Max. permissible altitude | 2,000 m                    |
|                       |                                 | • Fan power                 | 25 kW                      |
| ◎ ELECTRICAL SYSTEM   |                                 | CONVERSION TABLE            | E                          |
| • Charging generator  | 28V×55A                         | in. = mm $\times 0.0394$    | $lb/ft = N.m \times 0.737$ |

 $PS = kW \times 1.3596$ 

 $in^3 = lit. \times 61.02$ 

 $hp = PS \times 0.98635$ 

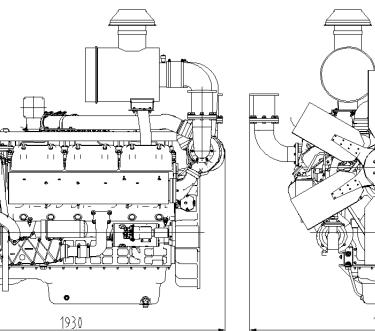
 $lb = kg \times 2.20462$ 

 $psi = kg/cm2 \times 14.2233$ 

| • Charging generator                 | 28V×55A                    |
|--------------------------------------|----------------------------|
| ○ Voltage regulator                  | Built-in type IC regulator |
| • Starting motor                     | 24V×11kW                   |
| ○ Battery Voltage                    | 24V                        |
| <ul> <li>Battery Capacity</li> </ul> | 200 AH                     |
|                                      |                            |

# $lb/ft = N.m \times 0.737$ U.S. gal = lit. × 0.264 kW = 0.2388 kcal/s $lb/PS.h = g/kW.h \times 0.00162$

 $cfm = m3/min \times 35.336$ 



|      | 1872 |
|------|------|
| 1686 |      |

|                 | Initial load acceptance<br>when engine reaches rated speed |                        |                                       | 2nd load application<br>Immediately after engine has recovered to rated speed |                  |                        |                                       |  |
|-----------------|--|------------------------|---------------------------------------|---|------------------|------------------------|---------------------------------------|--|
|                 | (15 seconds maximum after engine starts to crank)          |                        |                                       | (5 seconds after initial load application)                                    |                  |                        |                                       |  |
| Engine<br>speed | Prime<br>power %   | Load kWm<br>(kWe) Nett | Transient<br>Frequency<br>deviation % | Frequency<br>recovery<br>time<br>seconds                                      | Prime<br>power % | Load kWm<br>(kWe) Nett | Transient<br>Frequency<br>deviation % | Frequency<br>recovery<br>time<br>seconds |
| 1500<br>rev/min | 50   | 282                    | ≤7                                    | 3   | 35               | 198                    | ≤7                                    | 3  |