# Venus Max Series Engines



# LP689EG2

# LP689EG2 Engine



## **OVER VIEW**

The engine is specifically designed as a Power generating engine suitable for use in Stage III emissions territories. It is durable, reliable and easy to maintain with oil & filter changes up to 500 hours, dependant on operational conditions. It is designed for continuous operation in ambient temperatures up to  $52^{\circ}C$  ( $125^{\circ}F$ ) and a cold start capability down to  $-25^{\circ}C$  ( $-13^{\circ}F$ ).

G Build

#### Note:

For further information and approval please contact Applications Department

\* Optional items standard on most builds.

fixed speeds 1800 r/min

235 - 259 kWm | 315.1 - 347.3 bhp <sup>2</sup>

## **BASIC ENGINE CHARACTERISTICS**

- Electronic control injection
- 6 cylinders
- liquid cooled
- Turbocharged aspirated

## **DESIGN FEATURES AND EQUIPMENT**

- electric starting
- anti clockwise rotation, looking on the flywheelend
- SAE Flywheel connection
- SAE compliant flywheel housing
- radiator and fan guard
- cast-iron structural crankcase
- self-vent fuel injection system
- HPCR fuel injection equipment
- ECU governing
- flywheel and gearring
- cyclonic heavy duty air filtration
- oil pressure protection switch
- coolant temperature protection switch
- spin-on full flow lubricating oil filter
- fuel filter / agglomerator
- intake and exhaust manifolds
- operators' handbook

### **OPTIONAL ITEMS**

A range of options are available that allows you to select a specification that matches your requirements; please consult your Lister Petter Engine distributor.

## POWER OUTPUTS<sup>3</sup>|Stage III EMISSIONS RATINGS

Model	Speed, r/min	Power	Gross <sup>2</sup>		Net		Standard Generator Output*		
			kW	bhp	kW	bhp	Power	kVA	kWe
LP689EG2	1800	Continuous	235	315.1	229	307.1	PRP	250	200
		Fuel Stop	259	347.3	253	339.3	ESP	275	220

TECHNICAL DATA				
Engine fixed speed 1800	r/min	LP689EG2		
Type of fuel injection		Direct		
Number of cylinders		6		
Aspiration		Turbocharged and air-to-air intercooled		
Direction of rotation (flywheel end)		Anti clockwise		
Nominal cylinder bore	mm	114		
Nominal cymider bore	in	4.5		
Stoke	mm	144		
Stoke	in	5.67		
Total cylinder capacity	litre	8.82		
	in³	538.2		
Compression ratio		16.5:1		
Firing order (number 1 cylinder is at the gear end)		1-5-3-6-2-4		
Alternator		28V×55A		
Starter motor		24V×7.5kW		
Fuel injection pump		HPCR fuel injection		
Speed governor		ECU		
Speed regulation class		ISO 8528G3		
Fly wheel housing		SAE 2		
Fly wheel		SAE J620 Size 11.5"		

## EXHAUST AND INTAKE SYSTEM | 1800 RPM FIXED SPEED ENGINES

Demonster	Engine Model		
Parameter	LP689EG2		
EXHAUST			
Maximum allowable back-pressure (kPa)	≤ 10		
Exhaust gas flow, (m <sup>3</sup> /min)	41.5		
Emissions level	Stage III		
Exhaust gas temperature, continuous (°C)	550		
Exhaust gas temperature, overload (°C)	600		
Exhaust pipe diameter - recommended	120mm		
INTAKE			
Maximum allowable inlet restriction (kPa)	≤ 6		
Combustion air flow(m <sup>3</sup> /min)	22.8		

## RATING DEFINITIONS TO ISO 3046

#### **ISO Standard Conditions**

Barometric pressure 100kPa Relative humidity 30% Ambient air temperature at the inlet manifold 25°C

#### **Power Standards**

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/ lb) and a density of 0.84 kg/liter(7.01 lb/US gal, 8.42 lb/lmp gal).

#### Fixed Speed: Continuous Power (ICN)

The power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under ISO 3046 standard conditions, measured at the flywheel without power-absorbing accessories, provided that the engine is overhauled and maintained in good operating condition and that fuel to BS EN 590 Class A1 or A2, and lubricating oils to the correct performance specification and viscosity classification as recommended by Lister Petter Engine Company are used.

#### Fixed Speed (Fuel Stop): Overload Power (ICXN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours of continuous running, immediately after working at the continuous power, under ISO 3046 standard conditions and with the provisions specified for continuous power in item (1) above, but with the fuel limited so that the fuel stop power cannot be exceeded.

#### Derating

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

#### Notes:

1. Power ratings are measured at the flywheel end.

2.. Power ratings and fuel consumption figures apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment.

\* The power output of the generator data is calculated using a typical efficiency of the AC generator. The kVA and kWe values are converted as per standard power factor 0.8. Generator data is for reference only.

## ENGINE COOLANT SYSTEM | 1800 RPM, FIXED SPEED

	• • •		
Parameter	Engine Model		
	LP689EG2		
Cooling method	Liquid cooled (belt driven water pump)		
RADIATOR			
Material	Aluminium		
Radiator face area (m <sup>2</sup> )	68		
Pressure cap setting (kPa)	70		
FAN			
Diameter (mm)	762		
Number of blades	10		
Material	Plastic		
Туре	Blower type		
COOLANT			
Cooling package maximum operating temperature (°C)	≤104		
Total system with radiator capacity (L)	48		
Total system without radiator capacity (L)	17		
Thermostat type	Wax Capsule		
Thermostat opens at (°C)	82		
Thermostat fully open at (°C)	≤ 93		
Minimum temperature to engine (°C)	-25		
Maximum static pressure head at pump (meters at 1800rpm)	18		
Cooling fan flow rate (m <sup>3</sup> /s)	6.2		

#### Recommended coolant:

50% ethylene glycol with a corrosion inhibitor (BS 6580 : 1992 or ASTM D3306-89 or AS2108) and 50% de-ionised water

ENGINE LUBRICATION SYSTEM				
Deremeter	Engine Model			
Parameter	LP689EG2			
Lubricating method	Pressure feed and splash			
Sump capacity including filter(L)	25			
Service Interval (hr)	500			
Oil filter type	Spin-on full flow oil filter			
Oil Specification	API CH-4			
On specification	ACEA E5			
Oil consumption % SFC	≤ 0.1%			
Oil consumption, 100% (l/hr)	0.06			
Lubricating oil temperature (°C)	90-105			
Maximum oil temperature (°C)	108			
Maximum operation angle of engine (degrees)	25°			

## APPROXIMATE FUEL CONSUMPTION

		Engine model			
Speed, r/min	Load	LP689EG2			
		g/kWh	l/h		
	110%	199	61.5		
1800	100%	197	55.5		
	75%	194	41		
	50%	195	27.5		
	25%	196	13.8		

\*Diesel fuel density 0.835 g/ cm<sup>3</sup>

\* The power output of the engine is calculated according to NPT conditions.

\* For non-standard site conditions not listed, reference should be made to BS, ISO and DIN standards.

\* Inquiry should always be made to the technical department of the respective manufacturer if the attitude is above 3000m.

## **ENGINE NOISE LEVELS**

Sound pressure level at 1m

Parameter

### Engine Model

LP689EG2 ≤96dB(A)

## APPROXIMATE DIMENSIONS AND WEIGHT

Engine model		LP689EG2		
Dry weight	kg	850		
	lb	1870		
Length (A)	mm	1748		
	in	68.2		
Width (B)	mm	951		
	in	37.1		
Height (C)	mm	1225		
	in	47.8		

## **TYPICAL PACKING CASE DIMENSIONS**

Engine packing case dimensions	Radiator packing case dimensions	Container quantities ( Engine with Radiator)			
L*W*H(mm)	W*D*H(mm)	20FT	40FT	40HQ	
1750*1000*1600	1041*564*1453	5 sets	11 sets	11 sets	



Head Office Lister Petter Engine Company Limited

**Distributor Address** 

Rutland House, Minerva Business Park, Lynch Wood, Peterborough, PE2 6PZ.



enquiry@listerpetter.com www.listerpetter.com

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