

# Mars Max Series Engines

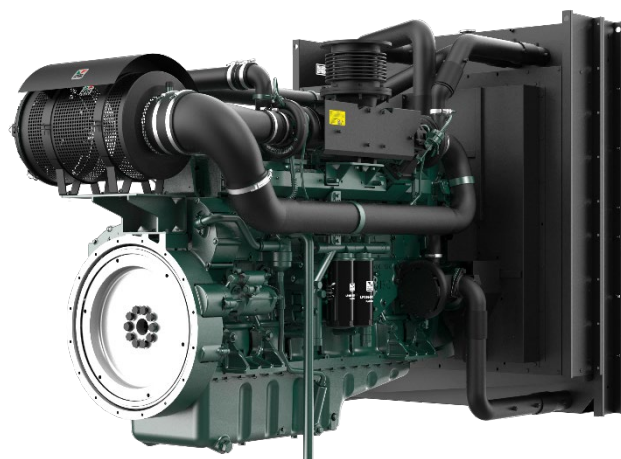


LP625EG10

## LP625EG10 Engine

fixed speeds  
1500 r/min

880 - 968 kWm | 1180.1 – 1298.1 bhp<sup>2</sup>



### OVER VIEW

The engine is specifically designed as a Power generating engine suitable for use in stage III emissions territories. It is durable, reliable and easy to maintain. It is designed for continuous operation in ambient temperatures up to 52° C (125° F) and a cold start capability down to -25° C (-13° F).

G Build

Note:

For further information and approval please contact Applications Department

\* Optional items standard on most builds.

### BASIC ENGINE CHARACTERISTICS

- Electronic control injection
- 6 cylinders
- liquid cooled
- Turbocharged aspirated

### DESIGN FEATURES AND EQUIPMENT

- electric starting
- anti clockwise rotation, looking on the flywheel end
- SAE Flywheel connection
- SAE compliant flywheel housing
- radiator and fan guard
- cast-iron structural crankcase
- self-vent fuel injection system
- HPCR fuel injection equipment
- ECU governing
- flywheel and gear ring
- cyclonic heavy duty airfiltration
- oil pressure protection switch
- coolant temperature protection switch
- spin-on full flow lubricating oil filter
- fuel filter
- intake and exhaust manifolds
- operators' handbook

### OPTIONAL ITEMS

A range of options are available that allows you to select a specification that matches your requirements; please consult your Lister Petter Engine distributor.

**POWER OUTPUTS | Stage III EMISSIONS RATINGS**

Model	Speed, r/min	Power	Gross		Net		Standard Generator Output*		
			kW	bhp	kW	bhp	Power	kVA	kWe
LP625EG10	1500	Prime	880	1180.1	845	1133.2	PRP	1000	800
		Standby	968	1298.1	933	1251.2	ESP	1095	876

\*The suggested continuous power is 80% prime power.

**TECHNICAL DATA**

Engine fixed speed 1500r/min	LP625EG10	
Type of fuel injection	Direct	
Number of cylinders	6	
Aspiration	Turbocharged and air-to-air intercooled	
Direction of rotation (flywheel end)	Anti clockwise	
Nominal cylinder bore	mm	170
	in	6.63
Stroke	mm	185
	in	7.22
Total cylinder capacity	litre	25.18
	in <sup>3</sup>	1536
Compression ratio	14.5:1	
Firing order (number 1 cylinder is at the gear end)	1-5-3-6-2-4	
Alternator	28V×55A	
Starter motor	24V×9kW	
Fuel injection pump	HPCR fuel injection	
Speed governor	ECU	
Speed regulation class	ISO 8528 G3	
Fly wheel housing	SAE 0	
Fly wheel	SAE J620 Size 18"	

**RATING DEFINITIONS TO ISO 3046**

**ISO Standard Conditions**

Barometric pressure 100kPa  
 Relative humidity 30%  
 Ambient air temperature at the inlet manifold 25°C

**Power Standards**

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/liter (7.01 lb/US gal, 8.42 lb/Imp gal).

**Rating definition has basis in ISO 3046 & 8258-1, the tolerance of engine power is ±3%**

**Standby power rating** is the supply of max emergency power under running variable load for the duration of none availability of the Mains, NO OVERLOAD capacity is adopted at this rating, furthermore, this published standby rating can be operated 500 hour/ year.

**Prime Power rating** is available for unlimited hours per year with variable load, of which are average engine load factor is 80% of the published prime power rating, incorporation of a 10% overload for 1 hour in every 12 hours of operation is permitted.

**Base load** is available for continuous published baseload power.

**Derating**

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

**Notes:**

1. Power ratings are measured at the flywheel end.
2. Power ratings and fuel consumption figures apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment.

\* The power output of the generator data is calculated using a typical efficiency of the AC generator. The kVA and kWe values are converted as per standard power factor 0.8. Generator data is for reference only.

**EXHAUST AND INTAKE SYSTEM | 1500 RPM FIXED SPEED ENGINES**

Parameter	Engine Model
	LP625EG10
<b>EXHAUST</b>	
Maximum allowable back-pressure (kPa)	≤ 10
Exhaust gas flow, (m <sup>3</sup> /min)	160.3
Emissions level	Stage III
Exhaust gas temperature, continuous (°C)	550
Exhaust gas temperature, overload (°C)	600
Exhaust pipe diameter - recommended	152mm
<b>INTAKE</b>	
Maximum allowable inlet restriction (kPa)	≤ 6
Combustion air flow(m <sup>3</sup> /min)	118.9

## ENGINE COOLANT SYSTEM | 1500 RPM, FIXED SPEED

Parameter	Engine Model
	LP625EG10
Cooling method	Liquid cooled (belt driven water pump)
<b>RADIATOR</b>	
Material	Aluminium
Radiator face area (m <sup>2</sup> )	220
Pressure cap setting (kPa)	70
<b>FAN</b>	
Diameter (mm)	1330
Number of blades	8
Material	Plastic
Type	Blower type
<b>COOLANT</b>	
Cooling package maximum operating temperature (°C)	≤99
Total system with radiator capacity (L)	175
Total system without radiator capacity (L)	60
Thermostat type	Wax Capsule
Thermostat opens at... (°C)	77
Thermostat fully open at... (°C)	≤ 90
Minimum temperature to engine (°C)	-25
Maximum static pressure head at pump (meters at 1500rpm)	18
Cooling fan flow rate (m <sup>3</sup> /s)	10.8

### Recommended coolant:

50% ethylene glycol with a corrosion inhibitor (BS 6580 : 1992 or ASTM D3306-89 or AS2108) and 50% de-ionised water

## ENGINE LUBRICATION SYSTEM

Parameter	Engine Model
	LP625EG10
Lubricating method	Pressure feed and splash
Sump capacity including filter (L)	75
Service Interval (hr)	500
Oil filter type	Spin-on full flow oil filter
Oil Specification	API CH-4
	ACEA E5
Oil consumption % SFC	≤ 0.1%
Oil consumption, 100% (l/hr)	0.06
Lubricating oil temperature (°C)	90-105
Maximum oil temperature (°C)	108
Maximum operation angle of engine (degrees)	10°

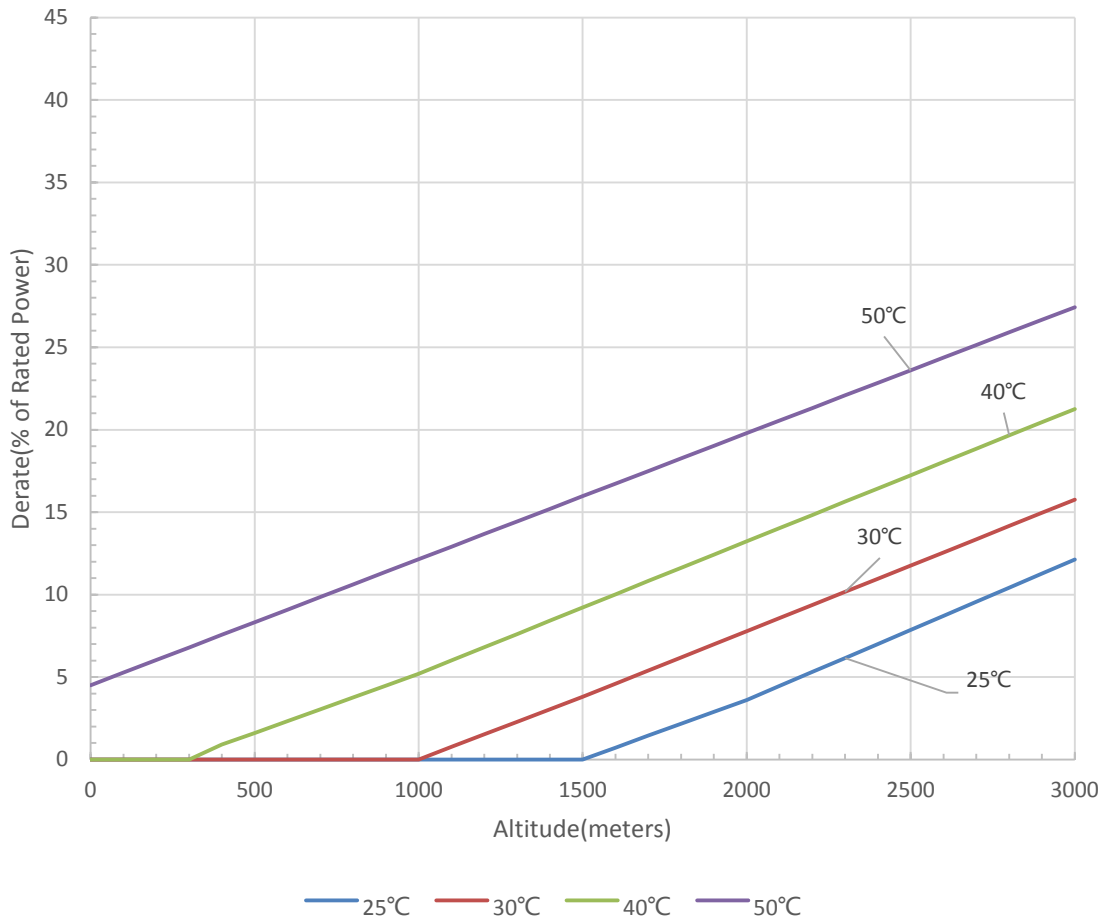
### APPROXIMATE FUEL CONSUMPTION

		Engine model	
Speed, r/min	Load	LP625EG10	
		g/kWh	l/h
1500	110%	204	237
	100%	202	212.8
	75%	201	158.8
	50%	208	109.4
	25%	228	60.1

\*Diesel fuel density 0.835 g/cm<sup>3</sup>

### POWER DERATING

Derate Curves (Prime Power)

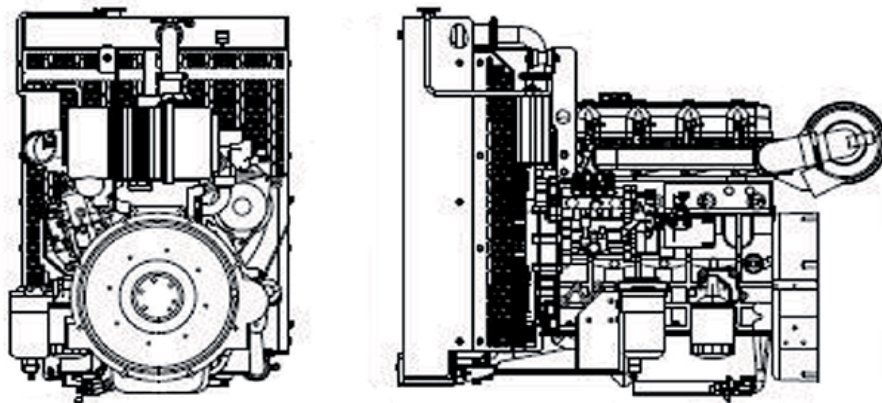


\* Estimating the effect of altitude & temperature for the engine output relative to ISO reference condition at sea level.  
 \* Inquiry should always be made to Lister Petter technical department if the altitude is above 3000m.

### ENGINE NOISE LEVELS

Parameter	Engine Model
	LP625EG10
Sound pressure level at 1m	≤95dB(A)

### APPROXIMATE DIMENSIONS AND WEIGHT



Engine model	LP625EG10		
Dry weight	kg	2900	
	lb	6380	
Length (A)	mm	2635	
	in	102.8	
Width (B)	mm	1608	
	in	62.7	
Height (C)	mm	1936	
	in	75.5	

### TYPICAL PACKING CASE DIMENSIONS

Engine & Radiator packing case dimensions	Container quantities ( Engine with Radiator)		
	L*W*H(mm)	20FT	40FT
2893*1612*2100	2sets	4 sets	4 sets



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