# Venus Series Engines



LP612G1

# LP612G1 Engine



# **OVER VIEW**

The engine is specifically designed as a Power generating engine suitable for use in Stage II emissions territories. It is durable, reliable and easy to maintain with oil & filter changes up to 500 hours, dependant on operational conditions. It is designed for continuous operation in ambient temperatures up to 52°C (125°F) and a cold start capability down to -25°C (-13°F).

G Build

#### Note

For further information and approval please contact Applications Department

\* Optional items standard on most builds.

fixed speeds 1800 r/min

268 - 282 kWm | 359.4 - 378.2 bhp <sup>2</sup>

### **BASI BASIC ENGINE CHARACTERISTICS**

- direct fuel injection
- 6 cylinders
- liquid cooled
- Turbocharged aspirated

### **DESIGN FEATURES AND EQUIPMENT**

- electric starting
- anti clockwise rotation, looking on the flywheelend
- SAE Flywheel connection
- SAE compliant flywheel housing
- radiator and fan guard
- cast-iron structural crankcase
- self-vent fuel injection system
- mechanical fuel injection equipment
- mechanical and electronic governing variants
- flywheel and gearring
- cyclonic heavy duty airfiltration
- oil pressure protection switch
- coolant temperature protection switch
- spin-on full flow lubricating oil filter
- fuel filter / agglomerator
- intake and exhaust manifolds
- operators' handbook

#### **OPTIONAL ITEMS**

A range of options are available that allows you to select a specification that matches your requirements; please consult your Lister Petter Power Systems distributor.

LP612G1 1800 rpm engine

POWER OUTPUTS <sup>3</sup>   Stage II EMISSIONS RATINGS									
Model	Speed, r/min	Power	Gross <sup>2</sup>		Net		Standard Generator Output*		
			kW	bhp	kW	bhp	Power	kVA	kWe
LP612G1	1800	Continuous	268	359.4	262	351.3	PRP	300	240
	1000	Fuel Stop	282	378.2	276	370	ESP	330	264

TECHNICAL DATA				
Engine fixed speed 1800	r/min	LP612G1		
Type of fuel injection		Direct		
Number of cylinders		6		
Aspiration		Turbocharged and air-to-air intercooled		
Direction of rotation (flywheel end)		Anti clockwise		
Nominal cylinder bore	mm	128		
Nonmar cymraer bore	in	4.99		
Stoke	mm	153		
Stoke	in	5.97		
Total cylinder capacity	litre	11.8		
Total cylinaer capacity	in³	720		
Compression ratio		17:1		
Firing order (number 1cy the gear end)	/linder is at	1-5-3-6-2-4		
Alternator		28V×70A		
Starter motor		24V×5.5kW		
Fuel injection pump		Mechanical		
Speed governor		Electronic		
Speed regulation class		ISO 8528 G3		
Fly wheel housing		SAE 1		
Fly wheel		SAEJ620 Size 14"		

# EXHAUST AND INTAKE SYSTEM | 1800 RPM FIXED SPEED ENGINES Engine Model

Darameter	Engine Model		
Parameter	LP612G1		
EXHAUST			
Maximum allowable back-pressure (kPa)	≤ 10		
Exhaust gas flow, (m³/min)	73		
Emissions level	Stage II		
Exhaust gas temperature, continuous (°C)	550		
Exhaust gas temperature, overload (°C)	600		
Exhaust pipe diameter -recommended	120mm		
INTAKE			
Maximum allowable inlet restriction (kPa)	≤ 6		
Combustion air flow(m³/min)	30		

# RATING DEFINITIONS TO ISO 3046

#### **ISO Standard Conditions**

Barometric pressure 100kPa Relative humidity 30% Ambient air temperature at the inlet manifold 25°C

#### **Power Standards**

The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271. The technical data applies to an engine without cooling fan and operating on a fuel with calorific value of 42.7 MJ/kg (18360 BTU/lb) and a density of 0.84 kg/liter(7.01 lb/US gal, 8.42 lb/lmp gal).

#### Fixed Speed: Continuous Power (ICN)

The power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under ISO 3046 standard conditions, measured at the flywheel without power-absorbing accessories, provided that the engine is overhauled and maintained in good operating condition and that fuel to BS EN 590 Class A1 or A2, and lubricating oils to the correct performance specification and viscosity classification as recommended by Lister Petter Engine Company are used.

#### Fixed Speed (Fuel Stop): Overload Power (ICXN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours of continuous running, immediately after working at the continuous power, under ISO 3046 standard conditions and with the provisions specified for continuous power in item (1) above, but with the fuel limited so that the fuel stop power cannot be exceeded.

#### Derating

For non-standard site conditions, reference should be made to relevant BS, ISO & DIN standards.

#### Notes:

- 1.Power ratings are measured at the flywheel end.
- 2.. Power ratings and fuel consumption figures apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment.
- \* The power output of the generator data is calculated using a typical efficiency of the AC generator. The kVA and kWe values are converted as per standard power factor 0.8. Generator data is for reference only.

ENGINE COOLANT SYSTEM   1800 RPM, FIXED SPEED				
Parameter	Engine Model			
raiametei	LP612G1			
Cooling method	Liquid cooled (belt driven water pump)			
RADIATOR				
Material	Aluminium			
Radiator face area (m²)	95			
Pressure cap setting (kPa)	70			
FAN				
Diameter (mm)	843			
Number of blades	8			
Material	Plastic			
Туре	Blower type			
COOLANT				
Cooling package maximum operating temperature (°C)	≤104			
Total system with radiator capacity (L)	56			
Total system without radiator capacity (L)	28			
Thermostat type	Wax Capsule			
Thermostat opens at (°C)	82			
Thermostat fully open at(°C)	≤ 95			
Minimum temperature to engine (°C)	-25			
Maximum static pressure head at pump (meters at 1800rpm)	18			
Cooling fan flow rate (m³/s)	7.5			

### Recommended coolant:

50% ethylene glycol with a corrosion inhibitor (BS 6580 : 1992 or ASTM D3306-89 or AS2108) and 50% de-ionised water

ENGINE LUBRICATION SYSTEM				
Parameter	Engine Model			
raiametei	LP612G1			
Lubricating method	Pressure feed and splash			
Sump capacity including filter(L)	41			
Service Interval (hr)	500			
Oil filter type	Spin-on full flow oil filter			
Oil Specification	API CH-4			
Oil Specification	ACEA E5			
Oil consumption % SFC	≤ 0.1%			
Oil consumption, 100% (I/hr)	0.06			
Lubricating oil temperature (°C)	90-105			
Maximum oil temperature (°C)	108			
Maximum operation angle of engine (degrees)	25°			

APPROXIMATE FUEL CONSUMPTION					
		Engine model			
Speed,	Land	LP612G1			
Speed, r/min	Load	g/kWh	l/h		
	110%	191	67.5		
1500	100%	190	61		
1500	75%	205	49.4		
	50%	200	32.1		
	25%	198	15.9		

<sup>\*</sup>Diesel fuel density 0.835 g/cm³

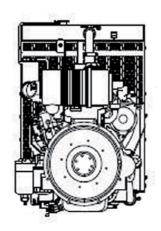
<sup>\*</sup> The power output of the engine is calculated according to NPT conditions.

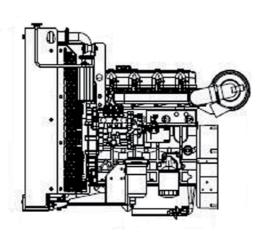
<sup>\*</sup> For non-standard site conditions not listed, reference should be made to BS, ISO and DIN standards.

<sup>\*</sup> Inquiry should always be made to the technical department of the respective manufacturer if the attitude is above 3000m.

ENGINE NOISE LEVELS			
Daramatar	Engine Model		
Parameter	LP612G1		
Sound pressure level at 1m	≤95dB(A)		

## **APPROXIMATE DIMENSIONS AND WEIGHT**





Engine model		LP612G1	
Dannaiaht	kg	1336	
Dry weight	lb	2939	
Longth (A)	mm	2248	
Length (A)	in	87.7	
Width (B)	mm	1155	
	in	45.0	
Height (C)	mm	1482	
	in	57.8	

TYPICAL PACKING CASE DIMENSIONS						
Engine packing case dimensions Radiator packing case dimensions Container quantities  ( Engine with Radiator)						
L*W*H(mm)	W*D*H(mm)	20FT	40FT	40HQ		
2000*1100*1600	1245*640*1658	4 sets	8 sets	8 sets		



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